

5/24

DART AEROSPACE LTD	Work Order:	23244
Description: Outer Fwd Saddle	Part Number:	D5951
Drawing: D5951 Rev. A	Qty:	8

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg not required</i>	HA	05.05.11	8
2	STORES	Issue material from stock: D6101-013 (7075-T7351) Cut Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: B23248	FE	05.07.08	8
3	HAAS	Setup W/O No. Setup Inspection last completed by	W/A		8
4	HAAS	Machine as per folio D5951 Ensure Batch Number is entered	FM	05/07/06	8
5	HAAS	Deburr and Tumble	FM	05/07/06	8
6	QC	Inspect Level 1 Fill Out Inspection Sheet	FM	05/07/06	8
7	QC	Inspect Level 8 Audit Inspection Sheet	FM	05/07/06	8
8	METAL	Acid etch and alodine as per QSI 005 4.1	FF	05.07.06	8
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	FL	050708	8
10	QC	Inspect Level 3	MM	050708	8
11	STORES	Pack in foam, identify and stock	DL	05/07/08	8
12	EXPEDITING	Close Work Order 20644 Cost / Part : 20644	HA	05/07/11	8

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order: 23244
Description: Outer Fwd Saddle	Part Number: D5951
Inspection Dwg: D5951 Rev. A	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5951 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	✓	✓	✓	✓		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	5.245	5.255		5.250	5.250	5.250	5.250		
D	6.995	7.005		7.001	7.001	7.000	7.000		
E	5.745	5.755		5.748	5.749	5.750	5.749		
F	4.745	4.755		4.751	4.750	4.750	4.750		
G	0.313	0.318	DT8686	✓	✓	✓	✓		
H	1.522	1.532		1.528	1.528	1.529	1.529		
I	3.048	3.058		3.054	3.054	3.055	3.055		
J	4.575	4.585		4.581	4.580	4.580	4.579		
K	0.313	0.318	DT8686	✓	✓	✓	✓		
L	0.240	0.260		0.246	0.244	0.245	0.246		
M	0.490	0.510		0.506	0.505	0.506	0.507		
N	0.240	0.260		0.244	0.245	0.245	0.247		
O	7.990	8.010		8.003	8.003	8.003	8.003		
P	0.240	0.260		0.247	0.250	0.250	0.254		
Q	0.307	0.312		0.311	0.310	0.310	0.316		
R	0.760	0.765		0.760	0.760	0.760	0.761		
S	0.490	0.510		0.502	0.501	0.501	0.503		
T	1.375	1.395		1.384	1.394	1.394	1.394		
U	2.000	2.020		2.000	2.000	2.000	2.000		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	gm
Date:	05/07/06

Audited by:	EP
Date:	05/07/06

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF	#

[Handwritten signature]

RELEASED
03.06.18 RF

DART AEROSPACE LTD	Work Order:	23244
Description: Outer Fwd Saddle	Part Number:	D5951
Inspection Dwg: D5951 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5951 Rev. A and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.438	0.443	DT8682	✓	✓	✓	✓		
B	1.745	1.755		1.748	1.749	1.748	1.750		
C	5.245	5.255		5.248	5.250	5.249	5.250		
D	6.995	7.005		7.001	7.000	7.001	7.001		
E	5.745	5.755		5.752	5.747	5.748	5.747		
F	4.745	4.755		4.751	4.747	4.749	4.749		
G	0.313	0.318	DT8686	✓	✓	✓	✓		
H	1.522	1.532		1.526	1.525	1.525	1.525		
I	3.048	3.058		3.055	3.053	3.053	3.053		
J	4.575	4.585		4.579	4.579	4.580	4.578		
K	0.313	0.318	DT8686	✓	✓	✓	✓		
L	0.240	0.260		0.247	0.247	0.245	0.248		
M	0.490	0.510		0.508	0.506	0.506	0.505		
N	0.240	0.260		0.247	0.247	0.245	0.248		
O	7.990	8.010		8.002	8.003	8.002	8.002		
P	0.240	0.260		0.255	0.254	0.254	0.257		
Q	0.307	0.312		0.310	0.310	0.309	0.310		
R	0.760	0.765		0.761	0.762	0.762	0.762		
S	0.490	0.510		0.501	0.502	0.503	0.501		
T	1.375	1.395		1.394	1.394	1.394	1.395		
U	2.000	2.020		2.002	2.006	2.006	2.007		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	<i>JMC</i>
Date:	05/07/06

Audited by:	<i>ED</i>
Date:	05/07/06

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF <i>RF</i>	<i>#</i>

RELEASED
03.06.18 *RF*

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 09, 2005
02:16 pm

Work Order No : 0023244
Project Name : D5951
Project For : WK524
Work Order Type : Main
Main WO Number :
House Part Number : D5951
Description : Saddle
Manufactured : Yes
Amount Req'd : 8
Amount Done : 0
Start Date : 05-09-05
Est Finish Date : 06-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00